CONTENTS

			Page No.
How to use this guide			1
1.	BACKGROUND		3
	1.1	Why this guide?	3
	1.2	History of MRA	4
	1.3	Principles of Codex MRA	6
	1.4	Industrial MRA (IMRA) as distinct from Codex MRA	8
	1.5	Relationship of IMRA to other food safety management tools	10
	1.6	Codex definition of terms	12
2	INTRODUCTION TO THE IMRA PROCESS		14
	2.1	Introduction	14
	2.2	Case studies	19
3	PERFORMING AN IMRA		21
	3.1	Step 0 - Outline IMRA	21
	3.2	Step 1 - Statement of purpose	23
	3.3	Step 2 - Hazard identification	28
	3.4	Step 3 - Hazard characterisation	32
	3.5	Step 4 - Exposure assessment	35
	3.6	Step 5 - Risk characterisation	72
	3.7	Step 6 - Final report	73
4	RISK PROFILES		74
	4.1	How to prepare a simple Risk Profile	74
	4.2	Questions for potential inclusion in a Risk Profile	75
	4.3	Interpreting the Risk Profile	84
	4.4	Acknowledgement	90
5	BIBLIOGRAPHY		91